

Application	Metal to metal		Filler metal	Brazing flux	Working temperature °C
Water and gas installations	Copper	Copper	Phosphorbr. 93-7	-	720
	Copper	Copper	L-Ag 2P	Silver solder flux	710
	Copper	Copper	L-Ag 45 Sn	Silver solder flux	670
Refrigeration units without ammonia	Copper	Copper	L-Ag 5P	-	710
	Copper	Tinbronze	L-Ag 15P	Silver solder flux	710
Heating installations	Copper	Copper	Phosphorbr. 93-7	-	720
	Copper	Tinbronze	L-Ag 2P	Silver solder flux	710
Heat exchangers, oil coolers, air conditioners, gas burners, boilers	Copper	Copper	L-Ag 2P	-	710
Instrument parts	Copper	Copper	L-Ag 2P	-	710
	Copper	Copper	L-Ag 5P	-	710
	Brass	Copper	L-Ag 15P	-	650
Parts in contact with potable water	Stainless	Stainless	L-Ag 55 Sn	Silver solder flux	650
	Stainless	Copper	L-Ag 45 Sn	Silver solder flux	670
	Stainless	Brass	L-Ag 45 Sn	Silver solder flux	670
Heating, cooling and kitchen equipment for in house usage	Copper	Copper	L-Ag 2P	-	710
	Copper	Copper	L-Ag 5P	-	710
	Copper	Copper	L-Ag 15P	-	710
	Brass	Brass	L-Ag 34 Sn	Silver solder flux	710
	Brass	Copper	L-Ag 45 Sn	Silver solder flux	670
	Brass	Stainless	L-Ag 45 Sn	Silver solder flux	670
	Stainless	Stainless	L-Ag 55 Sn	Silver solder flux	650
Tubular furniture and camping gas equipment	Stainless	Copper	L-Ag 55 Sn	Silver solder flux	650